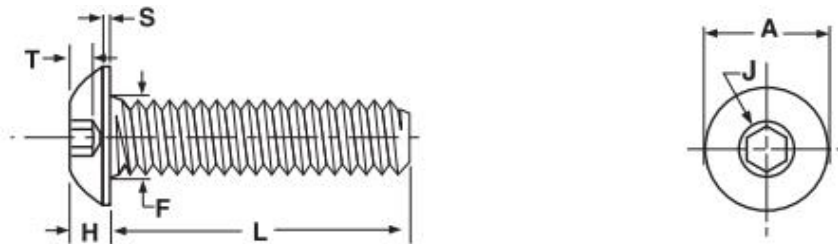


Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors

SOCKET BUTTON HEAD CAP SCREWS - ALLOY STEEL BLACK

The following Specification Sheet applies to all **Alloy Steel Black Socket Button Head Cap Screws** in our **BSC** series of screws.



SOCKET BUTTON HEAD CAP SCREWS - ALLOY STEEL													ASME B18.3-2012, Blue Devil®	
Nominal Size	A		H		S	J	T	F		L	Tensile Test Load	Single Shear Strength of Body	Seating Torques in./lbs.	
	Head Diameter	Head Diameter	Head Height	Head Height	Head Side Height	Hex Socket Size	Key Engagement	Fillet Transition Diameter	Fillet Transition Diameter	Max Standard Length			Lb.	Lbs., Min.
	Max	Min	Max	Min	Ref	Nom	Min	Max	Min	Nom				
4	0.213	0.201	0.059	0.051	0.015	1/16	0.035	0.132	0.122	0.50	840	950	7.0	8.
6	0.262	0.250	0.073	0.063	0.015	5/64	0.044	0.158	0.148	0.63	1,260	1,400	13.	15.
8	0.312	0.298	0.087	0.077	0.015	3/32	0.052	0.194	0.184	0.75	1,940	2,000	25.	26.
10	0.361	0.347	0.101	0.091	0.020	1/8	0.070	0.220	0.210	1.00	2,440	2,700	45.	48.
1/4	0.437	0.419	0.132	0.122	0.031	5/32	0.087	0.290	0.280	1.00	4,430	4,700	95.	110.
5/16	0.547	0.527	0.166	0.152	0.031	3/16	0.105	0.353	0.343	1.00	7,300	7,300	190.	210.
3/8	0.656	0.636	0.199	0.185	0.031	7/32	0.122	0.415	0.405	1.25	10,800	10,600	300.	300.
1/2	0.875	0.851	0.265	0.245	0.046	5/16	0.175	0.560	0.540	2.00	19,800	18,800	900.	960.
5/8	1.000	0.970	0.331	0.311	0.062	3/8	0.210	0.685	0.665	2.00	31,500	29,400	1,700.	1,900.

Tolerance on Length	Nominal Screw Size	Nominal Screw Length	
		Up to 1 in., Inclusive	Over 1 in. to 2-1/2 in., Inclusive
	0 thru 3/8, Inclusive		-0.03
1/2 and 5/8, Inclusive		-0.03	-0.06

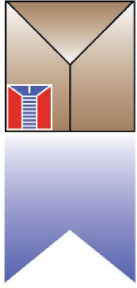
Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

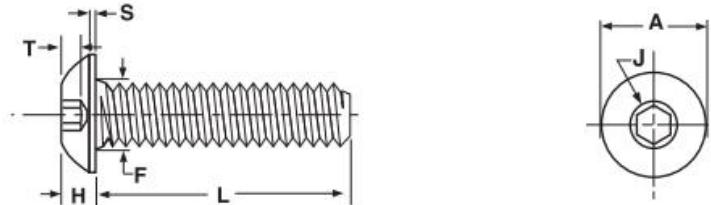
Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358



Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors



Description	Has a similar thread design as a socket cap screw. The dome-shaped head is wider and has a lower profile than a socket cap screw.
Applications/ Advantages	Used when a wider bearing surface or a smoother, more finished appearance is desired. Button head cap screws do not afford the strength of socket head cap screws and are designed for light fastening applications. They are not recommended for critical, high-strength applications.
Material	Screws shall be made from an alloy steel which conforms to the following chemical composition requirements (per product analysis)- Carbon: 0.28 to 0.50%; Phosphorus: 0.045% maximum; Sulfur: 0.035% maximum. Also, one or more of the following elements shall be present in sufficient quantity to meet the performance requirements listed below: chromium, nickel, molybdenum or vanadium.
Heat Treatment	Screws shall be heat treated by oil quenching from above the transformation temperature and then tempered at a temperature not lower than 650°F.
Hardness	Thru 1/2" diam.: Rockwell C39 - 44; Over 1/2" diam.: Rockwell C37 - 44
Tensile Strength*	Thru 1/2" diam.: 145,000 psi. minimum; Over 1/2" diam.: 135,000 psi. minimum
Elongation	8% minimum (applies to machined specimens of lengths at least 4D where D equals the nominal diameter of the screw)
Reduction of Area	35% minimum (applies to machined specimens)
Finish	Screws are supplied plain.

* Screws must be of a length equal to or greater than 3 diameters to be subject to tensile testing.

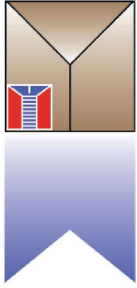
Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358



Metallics

An **AMERICAN** Source For Premier
and Innovative Fasteners and Anchors

THREAD DIMENSIONS

EXTERNAL THREADS - CLASS 3A							ANSI B1.1
Screw Size	Major Diameter			Pitch Diameter			Minor Diameter
	Basic	Max	Min	Basic	Max	Min	Max
0-80	.0600	.0600	.0568	.0519	.0519	.0506	.0447
1-72	.0730	.0730	.0695	.0640	.0640	.0626	.0560
2-56	.0860	.0860	.0819	.0744	.0744	.0728	.0641
3-48	.0990	.0990	.0945	.0855	.0855	.0838	.0734
4-40	.1120	.1120	.1069	.0958	.0958	.0939	.0822
4-48	.1120	.1120	.1075	.0985	.0985	.0967	.0864
5-40	.1250	.1250	.1199	.1088	.1088	.1069	.0943
6-32	.1380	.1380	.1320	.1177	.1177	.1156	.0997
6-40	.1380	.1380	.1329	.1218	.1218	.1198	.1073
8-32	.1640	.1640	.1580	.1437	.1437	.1415	.1257
8-36	.1640	.1640	.1585	.1460	.1460	.1439	.1299
10-24	.1900	.1900	.1828	.1629	.1629	.1604	.1389
10-32	.1900	.1900	.1840	.1697	.1697	.1674	.1517
1/4-20	.2500	.2500	.2419	.2175	.2175	.2147	.1887
1/4-28	.2500	.2500	.2435	.2268	.2268	.2243	.2062
5/16-18	.3125	.3125	.3038	.2764	.2764	.2734	.2443
5/16-24	.3125	.3125	.3053	.2854	.2854	.2827	.2614
3/8-16	.3750	.3750	.3656	.3344	.3344	.3311	.2983
3/8-24	.3750	.3750	.3678	.3479	.3479	.3450	.3239
7/16-14	.4375	.4375	.4272	.3911	.3911	.3876	.3499
7/16-20	.4375	.4375	.4294	.4050	.4050	.4019	.3762
1/2-13	.5000	.5000	.4891	.4500	.4500	.4463	.4056
1/2-20	.5000	.5000	.4919	.4675	.4675	.4643	.4387
5/8-11	.6250	.6250	.6129	.5660	.5660	.5619	.5135
5/8-18	.6250	.6250	.6163	.5889	.5889	.5854	.5568
3/4-10	.7500	.7500	.7371	.6850	.6850	.6806	.6273
7/8-9	.8750	.8750	.8611	.8028	.8028	.7981	.7387
1-8	1.0000	1.0000	.9850	.9188	.9188	.9137	.8466
*Class 3A threads over 1" diameter screws are Class 2A threads.							
* 1 1/4-7	1.2500	1.2478	1.2314	1.1572	1.1550	1.1476	1.0725
* 1 1/2-6	1.5000	1.4976	1.4794	1.3917	1.3893	1.3812	1.2931

Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

Fax: 860 584-1008 Toll Free Fax: 800 831-9358