

## **HAMMER DRIVE WEDGE ANCHOR**

The following Specification Sheet applies to all **Hammer Drive Wedge Anchors** in our **JHW** series.



#### **Metallics**

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#### RECOMMENDED EMBEDMENT

| Anchor Size Dia. x<br>Length | Thread Length (In.) | Maximum Thickness<br>Fastened | Drill Size |
|------------------------------|---------------------|-------------------------------|------------|
| 1/4 x 1 3/4                  | 5/8                 | 3/8                           | 1/4        |
| 1/4 x 2 3/8                  | 3/4                 | 1                             | 1/4        |
| 5/16 x 2                     | 1/2                 | 1/2                           | 5/16       |
| 5/16 x 2 3/4                 | 1 1/8               | 1 1/4                         | 5/16       |
| 5/16 x 4                     | 1 1/8               | 2 1/2                         | 5/16       |
| 3/8 x 2 3/8                  | 7/8                 | 3/4                           | 3/8        |
| 3/8 x 3 1/2                  | 1 1/8               | 1 7/8                         | 3/8        |
| 3/8 x 5                      | 1 1/8               | 3 3/8                         | 3/8        |
| 1/2 x 2 3/4                  | 7/8                 | 3/4                           | 1/2        |
| 1/2 x 3 1/2                  | 1                   | 1 1/2                         | 1/2        |
| 1/2 x 4 3/4                  | 1 3/4               | 2 3/4                         | 1/2        |
| 1/2 x 6                      | 1 7/8               | 4                             | 1/2        |
| 5/8 x 4                      | 1 1/4               | 1 5/8                         | 5/8        |
| 5/8 x 4 3/4                  | 1 1/4               | 2 3/8                         | 5/8        |
| 5/8 x 6                      | 1 1/4               | 3 5/8                         | 5/8        |
| 3/4 x 5                      | 1 3/4               | 2 1/4                         | 3/4        |
| 3/4 x 6                      | 1 3/4               | 3 1/4                         | 3/4        |

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#### RECOMMENDED SPACING

| Anchor Diameter | Embedment | Minimum Spacing<br>between Anchorts | Minimum<br>Edge Distance |
|-----------------|-----------|-------------------------------------|--------------------------|
| 1/4"            | 1"        | 3 1/2                               | 1 3/4                    |
| 1/4"            | 1 3/4"    | 3 1/2                               | 1 3/4                    |
| 5/16"           | 1 1/8"    | 3 1/2                               | 1 3/4                    |
| 5/16"           | 2 1/8"    | 4                                   | 2                        |
| 3/8"            | 1 1/4"    | 4 3/8                               | 2 3/16                   |
| 3/8"            | 2 1/2"    | 5                                   | 2 1/2                    |
| 1/2"            | 1 1/2"    | 5 1/4                               | 5 5/8                    |
| 1/2"            | 3"        | 6                                   | 3                        |
| 5/8"            | 1 3/4"    | 6 1/8                               | 3 1/16                   |
| 5/8"            | 3 1/4"    | 7 1/2                               | 3 3/4                    |
| 3/4"            | 2"        | 7                                   | 3 1/2                    |
| 3/4"            | 3 1/2"    | 9                                   | 4 1/2                    |

Anchor spacing recommendations serve only as a guideline. Spacing will vary as the density of the masonry material changes.

# PULL-OUT/SHEAR TEST RESULTS

|          | 2000 PSI CONCRETE |                | 4000 PSI CONCRETE |                |                 |  |
|----------|-------------------|----------------|-------------------|----------------|-----------------|--|
|          | Tension           |                | Shear             |                | Tension         |  |
| Diameter | Min.<br>Embed.    | Max.<br>Embed. | Min.<br>Embed.    | Min.<br>Embed. | Max.<br>Embed.  |  |
| 1/4"     | (1") 900          | (1 1/2") 1000  | (1") 1600         | (1") 1300      | (1 1/2") 1400   |  |
| 5/16"    | (1 1/4") 1400     | (1 7/8") 1500  | (1 1/4") 3000     | (1 1/4") 2100  | (1 7/8") 2400   |  |
| 3/8"     | (1 1/2") 2200     | (2 1/4") 2800  | (1 1/2") 3400     | (1 1/2") 3200  | (2 1/4") 3700   |  |
| 1/2"     | (2") 3600         | (3") 4200      | (2") 7200         | (2") 5600      | (3") 5700       |  |
| 5/8"     | (2 1/2") 5400     | (3 3/4") 6600  | (2 1/2") 9200     | (2 1/2") 7500  | (3 3/4") 10,400 |  |
| 3/4"     | (3") 7500         | (4 1/2") 9900  | (3") 13,500       | (3") 9500      | (4 1/2") 13,400 |  |

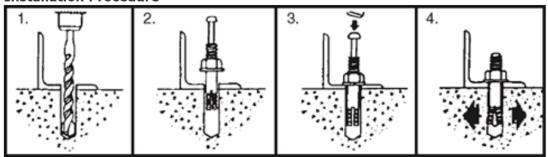
A safety factor of 4:1, or 25% of ultimate, should be used. Critical applications (vibratory loads, overhead installations, etc.) may require a safety factor of as much as 10:1, or more.

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### **Installation Procedure**



- 1. Drill hole of sufficient depth using same diameter DFS Bit as anchor being installed.
- 2. Turn nut on anchor as required. May be flush with top or turned on fully to provide stud finish.
- 3. With nut, washer, and set-pin in place, insert anchor into hole.
- 4. Using a proper sized hammer, set pin with several sharp and square strikes on head of pin until pin is flush with top of anchor. Anchor is now properly set.
- 5. No need to torque nut to set anchor.

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